



Dart Hawkesbury
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D3805-043
Job Sheet 167495



Part No: D3805-043

Job Qty: 2 ea

Part Name: Run-on Landing Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/6/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/4/17	0.00	0.00	Start Up Large Fab1		DYL 17/11/10
110	Large Fab	2 pcs		11/4/17	0.00	5.69	Large Fab 8		DYL 17/11/10
120	QC	2 pcs		11/4/17	0.00	0.00	QC9		EL
130	QC	2 pcs		11/4/17	0.00	0.00	QC5		EL
140	Small Fab <i>★ SEE</i>	2 pcs		11/6/17	0.00	0.93	Small Fab		DJ. 17-22
150	QC <i>Attached</i>	2 pcs		11/6/17	0.00	0.00	QC5		38
160	Packaging	2 pcs		11/6/17	0.00	0.00	Packaging3		9-88
170	QC21-SA	2 Ea		11/6/17	0.00	0.00	QC21		NOV 27 2017

Part Op 110 - 1- Weld D3806-043 to wearplate as per dwg D3805 304 S.S. Welding Rod BATCH #: 136585 2-

Descriptions: Transfer drill holes in bar

136351 • 140 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 ON DWG)

160 - LOCATION : FP002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3805-3	2	4	0	0
	D3806-043	2	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/1/17 1:30 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S008756

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Run-on Landing Wearplate Fwd

PART NO: D3805-043

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/10/17

Job No: 167495

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☒ Quality ☐ Other ☐					
Date : 17/11/22		Step #: 140		QTY Effective :			MRB (QSI042) Approval DAS 12 9-89 17/11/22		
Description Work Order Deviation				Disposition				Completed By DAS 12 9-89 17/11/22	
Applying Axalta cohesion promoter is time consuming. Testing by ENG. indicated that Axalta provides no measurable benefit. Both treated & untreated Wccrplates held equally well after several days of submersion submersion.				Acceptable to <u>not</u> use Axalta cohesion promoter on Wccrplates. AL 17-11-22				Lead hand / Supervisor Approval Verification	
QC / QA Coordinator Approval									
Root Cause				FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐				Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : ☐									